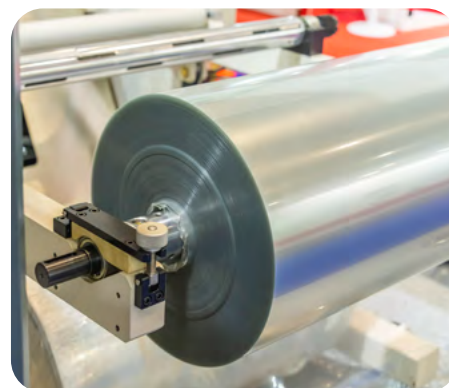


A-C[®] ADDITIVES FOR PVC FILM AND SHEET EXTRUSION AND CALENDERING

In calendering of rigid PVC films, A-C[®] polyethylene waxes act as efficient release agents. In flat die extrusion they provide an improved anti-sticking behavior.

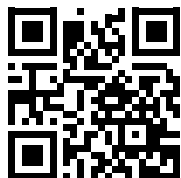


FILM TYPE	PRODUCT	DOSAGE, PHR	KEY BENEFITS
Rigid PVC film calendering	A-C 316A	up to 0.1	• Excellent release from calender rolls • High output • Perfect surface
Rigid transparent PVC film: flat die extrusion	A-C 316A	0.2 – 0.4	• Good anti-sticking properties lead to uniform film quality
Plasticized transparent PVC film extrusion	A-C 629A	0.3 – 0.4	• Anti-sticking agent with moderate fusion accelerating
Non-transparent PVC film extrusion (both rigid and plasticized)	A-C 617A	0.2 – 0.3	• Enhanced surface quality • Excellent filler distribution in the melt



RESPONSIBLE CARE™
Driving Safety & Sustainability

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2000-05-ESM-TDS-AC-Wax-PVCProfile | SOLS | 04/26