

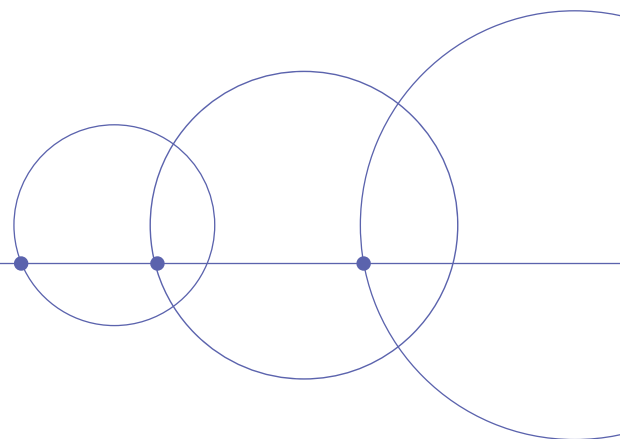
SOLSTICE

ACLAR ACCEL™ 5400

TECHNICAL DATA SHEET

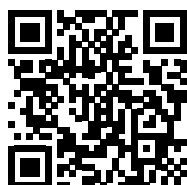
Aclar Accel™ 5400 is a high transparent 5.4 mil (137 µm) new generation PCTFE homopolymer ultra-high moisture barrier film designed for semi-rigid and flexible film packaging applications for highly sensitive medicinal products in pharmaceutical and medical markets. This film is suitable for thermoforming and lamination to various substrates including PVC and PVC free solutions, such as PET, PP, and PE substrates for environmentally friendly applications.

PROPERTIES OF 5.4 MIL (137µm) FILM AT 73°F (23°C) - 50% RH	TYPICAL VALUE		TEST METHOD
	ENGLISH	METRIC	
Specific Gravity		2.11 g/cm³	ASTM D1505
Yield	2,443 in²/lb.	3.47 m²/kg	
Crystalline Melting Point	412°F	211°C	ASTM D4591
Dimensional Stability - MD (10 mins. @ 300°F/149°C) - TD	± 2 % < - 2 %		ASTM D1204
Tensile Strength - MD - TD	5,800 – 6,000 psi 4,800 – 5,000 psi	40 – 41 MPa 33 – 34 MPa	ASTM D882
Elongation - MD - TD	200 – 250 % 150 – 200 %		ASTM D882
Modulus, secant - MD - TD	160,000 – 200,000 psi 160,000 – 200,000 psi	1103 – 1379 MPa 1103 – 1379 MPa	ASTM D882
Surface Tension (treated side)	≥ 42 dynes/cm		ASTM D2578
Oxygen Transmission Rate @ 73.4°F (23°C) / 50% RH	cc/100in²dbar 0.77	cc/m²dbar 12.00	ASTM F1927-20
Water Vapor Transmission Rate @ 77°F (25°C) / 60% RH @ 86°F (30°C) / 65% RH @ 104°F (40°C) / 75% RH @ 100°F (37.8°C) / 100% RH	g/100in²d 0.0003 0.0007 0.0022 0.0030	g/m²d 0.005 0.011 0.034 0.047	ASTM F1249



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